

SBS MODIFIED BITUMEN  
PRE-FLASHING

BASE/PLY SHEET(S)

2X6 MIN. WOOD  
NAILER ATTACHED  
TO SUBSTRATE.  
OVERALL THICKNESS  
TO MATCH  
INSULATION

SBS MODIFIED BITUMEN FLASHING  
EXTENDED BELOW BLOCKING

SBS MODIFIED BITUMEN  
CAP SHEET

SBS SMOOTH MODIFIED  
BITUMEN BACKER  
SHEET

PRIMED SHEET METAL  
EDGE FLASHING, MIN.  
4" FLANGE, SET IN USP  
#640 STANDARD ROOF  
CEMENT OR DURAFLEX  
954 PREMIUM SBS  
FLASHING CEMENT

FASTENED TO  
BLOCKING THROUGH  
SLOTTED HOLE

GUTTER SPACERS  
INSTALLED BETWEEN  
GUTTER BRACKETS,  
MIN. 3'-0" O.C.

SHEET-METAL GUTTER.  
THE FRONT OF THE  
GUTTER SHOULD BE A  
MIN. 1" LOWER THAN  
THE BACK TO ALLOW  
FOR OVERFLOW.

OPTIONAL: GUTTER  
BRACKET SUPPORT

OPTIONAL: STIFFENING  
BAR

APPROX. 4"  
APPROX. 4"

**NOTES:**

1. BASE/PLY SHEET(S) TURNED OVER EDGE PRIOR TO GUTTER INSTALLATION A MINIMUM OF 1 1/2" (38 MM) OR THICKNESS OF NAILER, WHICHEVER IS GREATER.
2. SBS MODIFIED BITUMEN FLASHING TURNED OVER EDGE PRIOR TO GUTTER A MINIMUM OF 1 1/2" OR THICKNESS OF NAILER, WHICHEVER IS GREATER.
3. IF GUTTER IS EXISTING, TURN SBS MODIFIED BITUMEN FLASHING OVER EDGE INTO GUTTER A MINIMUM OF 1 1/2" OR BELOW THICKNESS OF NAILER, WHICHEVER IS GREATER.
4. DURAFLEX ALUM MAY BE USED FOR FLASHING MATERIAL IN LIEU OF HEAT WELDED SBS FLASHING MEMBRANE.

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TITLE:  
**SBS GUTTER FLASHING DETAIL**

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