

SET PRIMED  
PITCH PAN IN A  
BEAD OF M-1  
STRUCTURAL  
SEALANT

FASTENER MIN.  
TWO PER SIDE

WOOD NAILER  
ATTACHED TO  
SUBSTRATE -  
OVERALL  
THICKNESS TO  
MATCH  
INSULATION

ROOF PENETRATION

FILL PITCH PANS WITH  
CHEMLINK 1-PART™  
POURABLE SEALER

EXTERNAL BEAD OF  
M-1

SBS MODIFIED  
BITUMEN FLASHING

6" MIN.

SBS MODIFIED  
BITUMEN MEMBRANE

BASE/PYSHEET(S)

RIGID INSULATION

**NOTES:**

1. REFER TO CHEMCURB™ ROOF PENETRATION DETAIL FOR 15 AND 20 YEAR SYSTEMS.
2. PIPE PENETRATION AND BASE OF PENETRATION MUST BE CLEAN AND FREE OF DIRT AND MASTIC BEFORE APPLYING POURABLE SEALER.
3. CLEAN AND PRIME PENETRATION WITH M-1 EXTENDING 2" ABOVE TOP OF PAN.
4. CLEAN AND PRIME INSIDE TOP 2" OF PAN WITH M-1.
5. DURAFLEX ALUM MAY BE USED FOR FLASHING MATERIAL IN LIEU OF HEAT WELDED SBS FLASHING MEMBRANE.

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TITLE:

**SBS PITCH PAN FLASHING DETAIL**

DATE:  
**05-14-2004**

REVISIONS:  
**01-31-2011**


SCALE:  
**N.T.S.**

**DFTG-21**